**STEP INSTALLATION INSTRUCTIONS**

**Tools needed for assembly:**

* **3/16” Hex Wrench**
* **Crescent or ½” Open End wrench**



1.5”RAIL

WITH SPACER

1. **SPACER**:

The spacer is ONLY USED ON 1.5” RAIL. Please

discard it if your product is 1.9” diameter rail.

1. **ASSEMBLY**:
   1. Remove the bolt, washers, spacer, and

nut from each side of the step.

* 1. Place the step between the rails.
  2. Install the bolt from the outside with the FLAT

washer against the rail

* 1. HAND TIGHTEN with the Hex Wrench, being

very careful to not over tighten.

* 1. Place a flat washer on the end of the bolt and

then the Nylock nut. Tighten.



1.9”RAIL –

NO SPACER

FLAT WASHER



FLAT WASHER

AND

NYLOCK NUT

Contact Spectrum Customer Service if you require assistance:800-791-8056 or parts@spectrumproducts.com